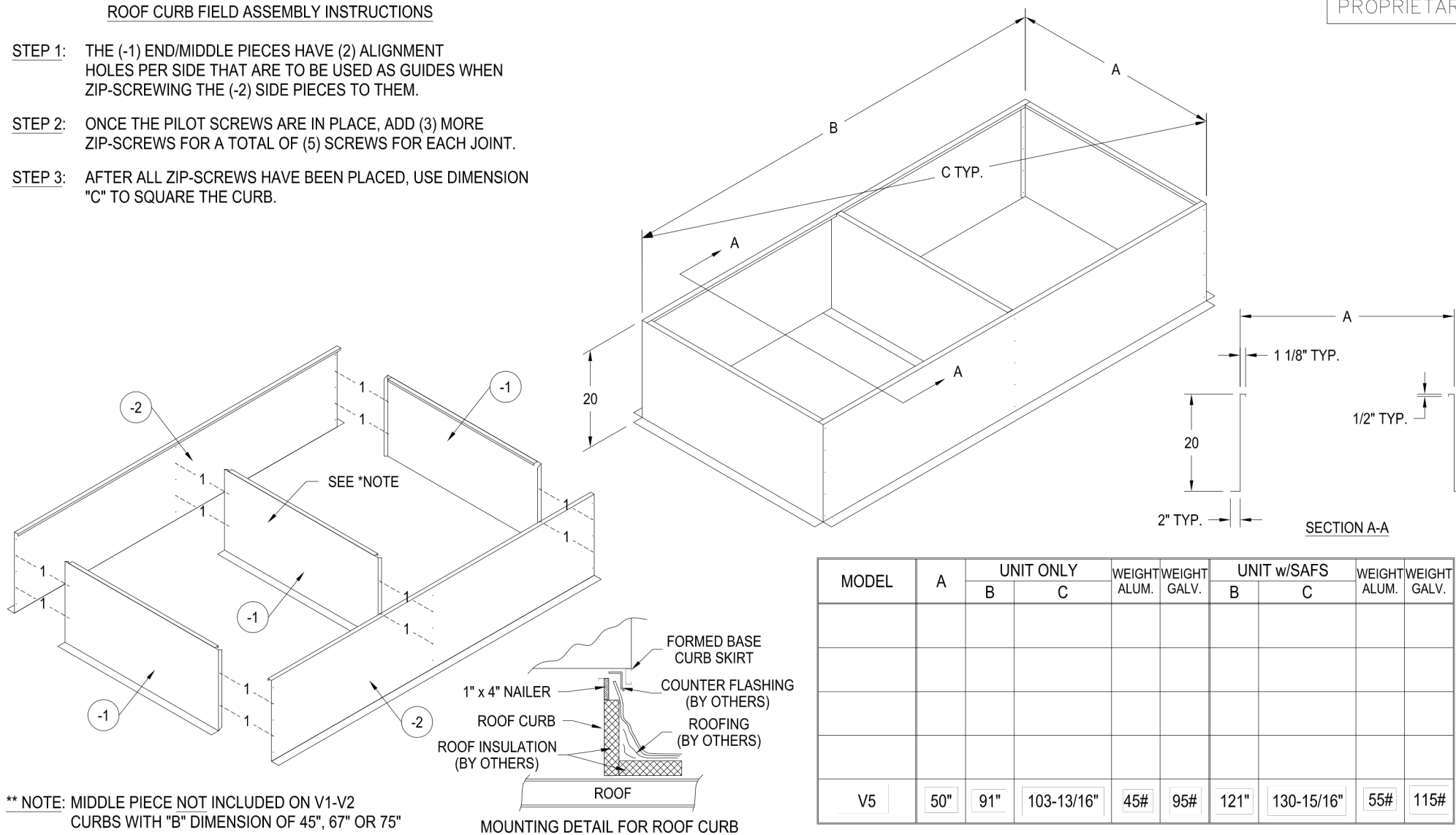


PROPRIETARY

# ROOF CURB FIELD ASSEMBLY INSTRUCTIONS

- STEP 1:** THE (-1) END/MIDDLE PIECES HAVE (2) ALIGNMENT HOLES PER SIDE THAT ARE TO BE USED AS GUIDES WHEN ZIP-SCREWING THE (-2) SIDE PIECES TO THEM.
- STEP 2:** ONCE THE PILOT SCREWS ARE IN PLACE, ADD (3) MORE ZIP-SCREWS FOR A TOTAL OF (5) SCREWS FOR EACH JOINT.
- STEP 3:** AFTER ALL ZIP-SCREWS HAVE BEEN PLACED, USE DIMENSION "C" TO SQUARE THE CURB.



| MODEL | A   | UNIT ONLY |            | WEIGHT<br>ALUM. | WEIGHT<br>GALV. | UNIT w/SAFS |            | WEIGHT<br>ALUM. | WEIGHT<br>GALV. |
|-------|-----|-----------|------------|-----------------|-----------------|-------------|------------|-----------------|-----------------|
|       |     | B         | C          |                 |                 | B           | C          |                 |                 |
| V5    | 50" | 91"       | 103-13/16" | 45#             | 95#             | 121"        | 130-15/16" | 55#             | 115#            |

|                        |                                                                                  |             |         |          |          |                                                                    |                                                      |               |      |
|------------------------|----------------------------------------------------------------------------------|-------------|---------|----------|----------|--------------------------------------------------------------------|------------------------------------------------------|---------------|------|
| LAST REVISION:         | UPDATE NOTE FOR MIDDLE PIECE                                                     | REV.        | ECO#    | DATE     | CK BY    | -                                                                  | -                                                    | -             |      |
| NOTES:                 |                                                                                  | B           | -       | 09-21-10 | AMB      | NET QTY                                                            | MATERIAL                                             | MATERIAL SIZE |      |
|                        |                                                                                  | C           | -       | 07-02-15 | AMB      | Absolut Aire, Inc.<br>5496 North Riverview Dr., Kalamazoo MI 49004 |                                                      |               |      |
|                        |                                                                                  | D           | -       | 11-19-15 | AMB      |                                                                    |                                                      |               |      |
|                        |                                                                                  | E           | -       | 05-07-18 | AMB      |                                                                    |                                                      |               |      |
|                        | ALL O-LINES (OR 0,0) WILL ALWAYS BE<br>IN THE LOWER LEFT-HAND CORNER OF THE PART |             | F       | -        | 05-28-19 | CAP                                                                | DESC. V1-V5 - FLAT FULL CURB ASSEMBLY (SHIPPED K.D.) |               | REV. |
| DRAWING FILE LOCATION: |                                                                                  | T:\SVSVCURB | PART #: | -        |          | PLOT RATIO: 1=28                                                   | CK BY: -                                             | WO# -         | F    |