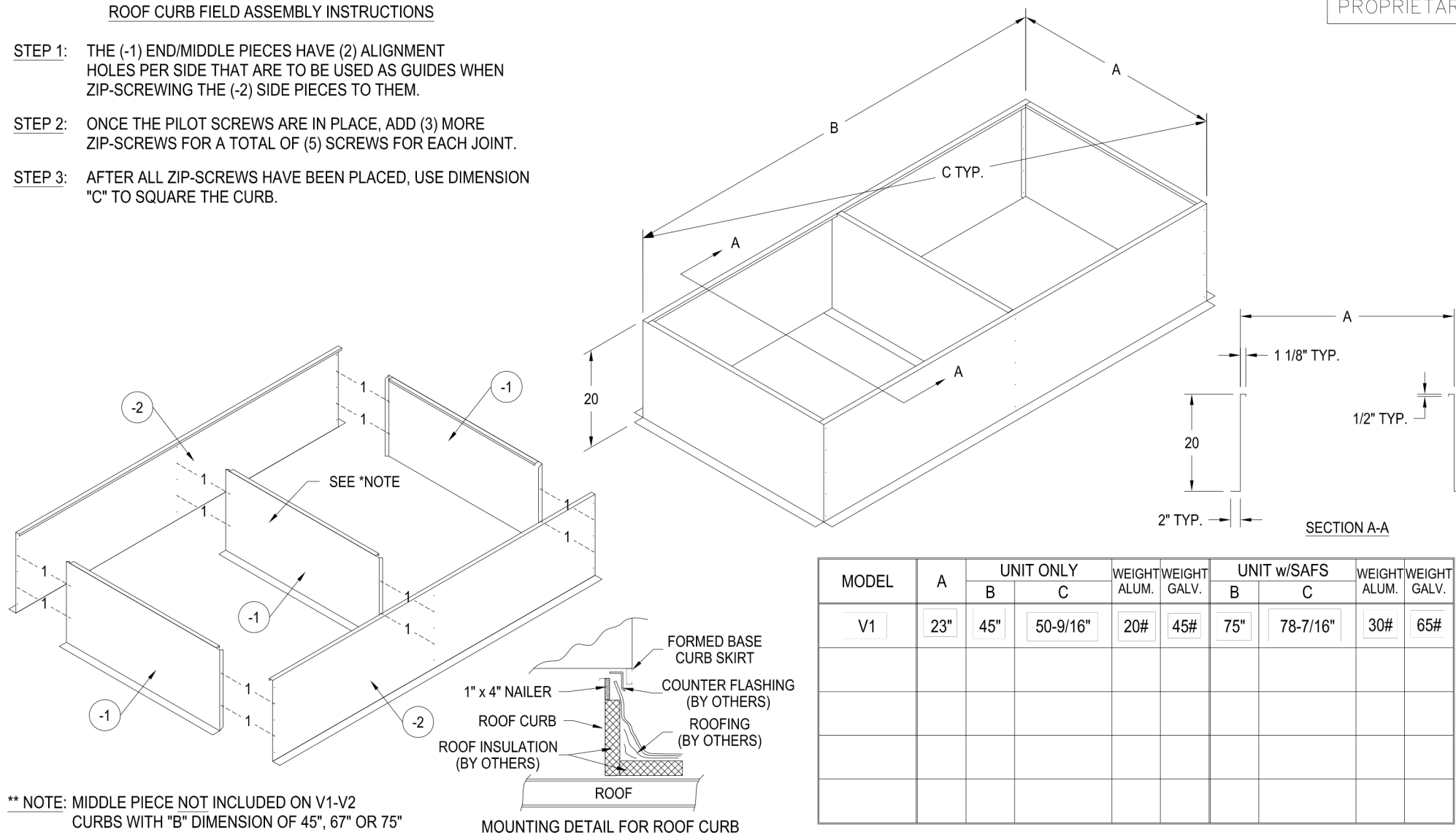


# ROOF CURB FIELD ASSEMBLY INSTRUCTIONS

- STEP 1:** THE (-1) END/MIDDLE PIECES HAVE (2) ALIGNMENT HOLES PER SIDE THAT ARE TO BE USED AS GUIDES WHEN ZIP-SCREWING THE (-2) SIDE PIECES TO THEM.
- STEP 2:** ONCE THE PILOT SCREWS ARE IN PLACE, ADD (3) MORE ZIP-SCREWS FOR A TOTAL OF (5) SCREWS FOR EACH JOINT.
- STEP 3:** AFTER ALL ZIP-SCREWS HAVE BEEN PLACED, USE DIMENSION "C" TO SQUARE THE CURB.



| MODEL | A   | UNIT ONLY |          | WEIGHT<br>ALUM. | WEIGHT<br>GALV. | UNIT w/SAFS |          | WEIGHT<br>ALUM. | WEIGHT<br>GALV. |
|-------|-----|-----------|----------|-----------------|-----------------|-------------|----------|-----------------|-----------------|
|       |     | B         | C        |                 |                 | B           | C        |                 |                 |
| V1    | 23" | 45"       | 50-9/16" | 20#             | 45#             | 75"         | 78-7/16" | 30#             | 65#             |
|       |     |           |          |                 |                 |             |          |                 |                 |
|       |     |           |          |                 |                 |             |          |                 |                 |
|       |     |           |          |                 |                 |             |          |                 |                 |
|       |     |           |          |                 |                 |             |          |                 |                 |
|       |     |           |          |                 |                 |             |          |                 |                 |

|                                    |                              |                                                                                  |      |          |       |                                                                    |                |                                                      |           |   |      |
|------------------------------------|------------------------------|----------------------------------------------------------------------------------|------|----------|-------|--------------------------------------------------------------------|----------------|------------------------------------------------------|-----------|---|------|
| LAST REVISION:                     | UPDATE NOTE FOR MIDDLE PIECE | REV.                                                                             | ECO# | DATE     | CK BY | -                                                                  | -              | -                                                    |           |   |      |
| NOTES:                             |                              | B                                                                                | -    | 09-21-10 | AMB   | NET QTY                                                            | MATERIAL       | MATERIAL SIZE                                        |           |   |      |
|                                    |                              | C                                                                                | -    | 07-02-15 | AMB   | Absolut Aire, Inc.<br>5496 North Riverview Dr., Kalamazoo MI 49004 |                |                                                      |           |   |      |
|                                    |                              | D                                                                                | -    | 11-19-15 | AMB   |                                                                    |                |                                                      |           |   |      |
|                                    |                              | E                                                                                | -    | 05-07-18 | AMB   |                                                                    |                |                                                      |           |   |      |
|                                    |                              | ALL O-LINES (OR 0,0) WILL ALWAYS BE<br>IN THE LOWER LEFT-HAND CORNER OF THE PART |      | F        | -     | 05-28-19                                                           | CAP            | DESC. V1-V5 - FLAT FULL CURB ASSEMBLY (SHIPPED K.D.) |           |   |      |
|                                    |                              |                                                                                  |      | SCALE    | NONE  | DRAWN BY: ADR                                                      | DATE: 08-16-05 | REV.                                                 | FILE NO.: |   |      |
| DRAWING FILE LOCATION: T:\SV\VCURB |                              | PART #:                                                                          |      |          | -     | PLOT RATIO: 1=28                                                   |                | CK BY: -                                             | WO# -     | F | V-FC |